

DART

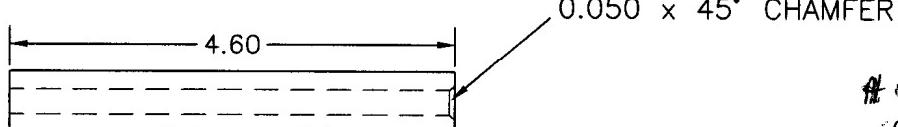
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2707	REV. D SHEET 1 OF 2
DATE 98.12.09	TITLE TOW RING		SCALE 1:2

RELEASED

98.12.14 DS

UNDER REVIEWREPLACED BY
D2707

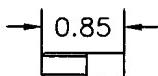
00.08.25



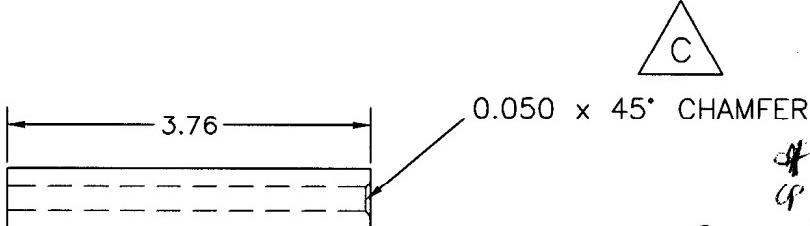
00.08.25

OR AISI 4130 STEEL TUBING (P 00.08.25)

MATERIAL: 0.625 OD X 0.250 ID AISI 1020-1025 DOM STEEL TUBING
MIN. TENSILE YIELD STRENGTH 90000 PSI

D2707-1

MAKE FROM AN4-10A BOLT
REMOVE BOLT HEAD AND DEBURR

D2707-3

00.08.25

(P 00.08.25)

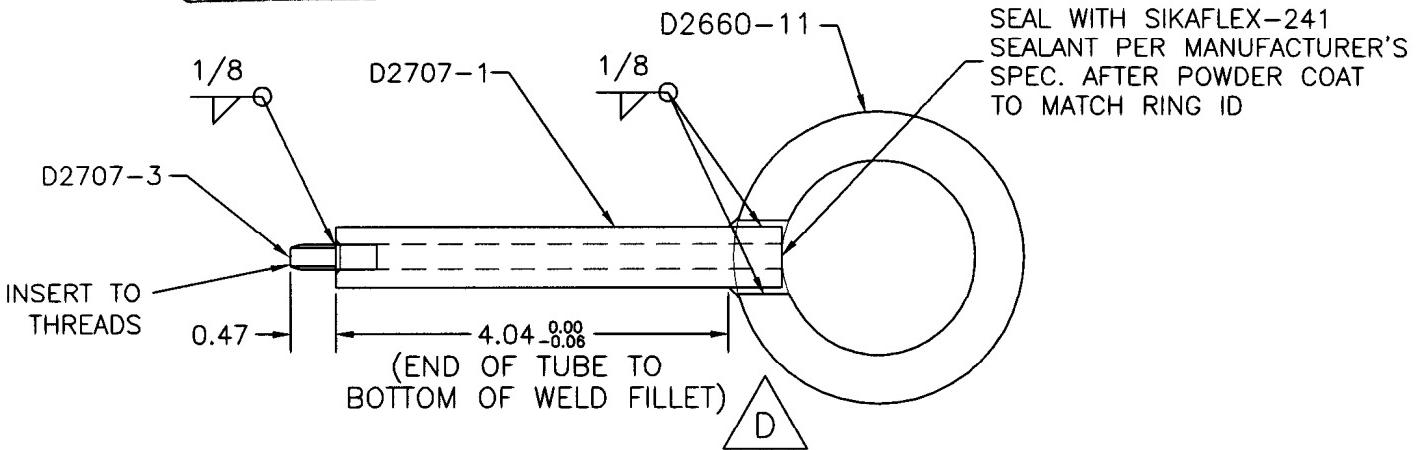
OR AISI 4130 STEEL TUBING

MATERIAL: 0.625 OD X 0.250 ID AISI 1020-1025 DOM STEEL TUBING
MIN. TENSILE YIELD STRENGTH 90000 PSI

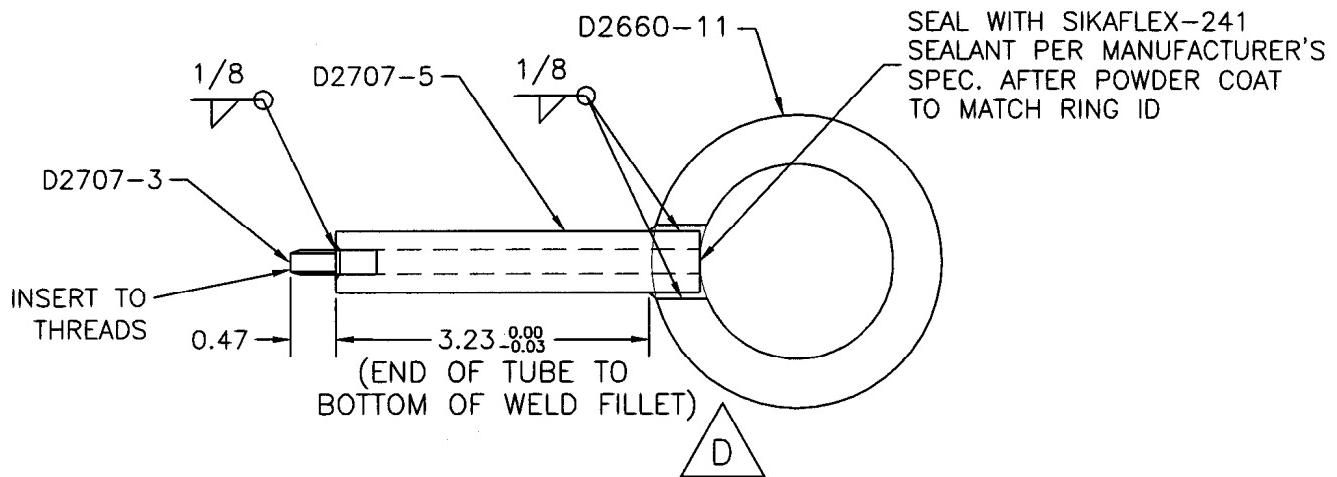
D2707-5

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2707
DATE 98.12.09	TITLE TOW RING	REV. D SHEET 2 OF 2 SCALE 1:12

RELEASED
18.12.14 DS**UNDER REVIEW**
~~00.03.08~~ *[Signature]* **REPLACED BY**
D2707

WELD PER DART QSI 004

FINISH: CAD PLATE ENTIRE ASSEMBLY
POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3 (EXCEPT THREADS)D2707-041 205 TOW RING ASSEMBLY

WELD PER DART QSI 004

FINISH: CAD PLATE ENTIRE ASSEMBLY
POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3 (EXCEPT THREADS)D2707-043 206 TOW RING ASSEMBLY

B